

**Bodycote Ortech**

ASTM E 648 Critical Radiant Flux of "AIS" Rubber Flooring

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For: Bodycote Materials Testing

Report No. 01-02-053(A)

**ACCREDITATION** Standards Council of Canada, Registration #1.

**REGISTRATION** ISO 9002-1994, registered by QMI, Registration #001109.

**SPECIFICATIONS OF ORDER**

Determine critical radiant flux in accordance with ASTM E 648, as per your letter of January 17, 2001.

**IDENTIFICATION**

Rubber flooring material identified as "AIS".

(Bodycote Ortech sample identification number 01-02-S0053-1)

**TEST RESULTS**

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Critical Radiant Flux of Floor-Covering Systems  
Using a Radiant Heat Energy Source

	Distance Burned (cm)	Critical Radiant Flux (W/cm <sup>2</sup> )	Standard Deviation
1:	101	0.10	
2:	101	0.10	
3:	101	0.10	
Average:		0.10	0.00

**CONCLUSIONS**

With all three specimens burning their entire length, the rubber flooring material identified in this report affords a critical radiant flux of 0.1 W/cm<sup>2</sup>.

  
R.A. Carleton.

Fire Testing Services.

  
Richard J. Lederle  
Fire Testing Services.

*This report refers only to the particular samples, units, material, instrument, or other subject used and referred to in it, and is limited by the tests and/or analyses performed. Similar articles may not be of like quality, and other testing and/or analysis programs might be desirable and might give different results.*

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ASTM E 648-99

Critical Radiant Flux of Floor Covering Systems  
Using a Radiant Heat Energy Source.

This procedure is used to measure the critical radiant flux of horizontally-mounted floor covering systems exposed to a flaming ignition source in a graded radiant heat energy environment, in a test chamber.

The radiant panel is calibrated to yield a heat flux gradient ranging from 1.1 W/cm<sup>2</sup> at the near end of the specimen to 0.1 W/cm<sup>2</sup> at the far end of the specimen.

The floor covering system (250 X 1070mm) is mounted on the holder as specified by its end use, e.g. glued directly to cement board, clamped to cement board or clamped over an undercushion.

The system is admitted into the calibrated test chamber, and after a 5 minute pre-heat, is ignited by a pilot flame. The distance at which extinguishment takes place is measured, correlated with the heat flux at that point, and is reported as the critical radiant flux (CRF). This value represents the minimum radiant energy required to sustain propagation of flaming combustion along the surface of the material.

The higher the critical radiant flux, the more resistant the floor covering system is to flame propagation.

Performance Requirements:

<u>Specifier</u>	<u>Minimum CRF (W/cm<sup>2</sup>)</u>	<u>Designated End-Use</u>
General Services	0.45	Institutional
Admin.(USA)	0.22	Commercial
Health, Education	0.45	Institutional
& Welfare (USA)	0.22	Commercial
New York & New Jersey	0.50	Corridors, exitways
Port Authority	0.40	General areas
Federal Railroad Administration	0.50	Rail Cars