

# Gold Stix®

XL Brands®



## PREMIUM MULTI-PURPOSE ADHESIVE

SOLVENT FREE • FAST TACKING • LOW ODOR

**Gold Stix** premium multi-purpose adhesive is designed for direct glue-down interior carpet installations, for bonding carpet to pad in double stick systems, and can also be used with mineral or fibrous-backed resilient sheet goods. **Gold Stix** quickly develops adhesive legging and forms a strong durable bond with most commercial broadloom carpets. The adhesive remains tacky for an extended period of time, has little odor and is environmentally friendly. Contains MicroSept™ Antimicrobial System Protection for enhanced resistance to mold and mildew. **Gold Stix** is CRI™ Green Label Plus approved by The Carpet and Rug Institute for Indoor Air Quality, and Cradle to Cradle Certified™ at the PLATINUM Level for Material Health.

### SUBSTRATE CONDITIONS

- Use on concrete substrates with up to 90% RH and a pH of 8.0–9.0.

### USE WITH

ActionBac®	Woven Back
Jute Back	Axminster
Enhancer Back	Needle-punched
Urethane Back	Double glue-down
Latex Unitary Back	Felt Backed Sheet Goods

### CERTIFICATIONS

- CRI™ Green Label Plus
- LEED v4 Credits: IEQ Credit 2.1, 2.2, MR Credit 4.1, 4.2
- SCAQMD Rule 1168 Compliant
- Material Health Certified at the PLATINUM level

### LIMITATIONS

- Do not allow product to freeze
- Do not use on substrates that have been chemically cleaned or over treated plywood
- Not recommended for solid vinyl or vinyl-foam backings.
- Shelf life two years from date of manufacture, in unopened container
- Store indoors at a temperature between 65-95°F.

### BEFORE YOU BEGIN:

Important: Proper substrate preparations are essential. Moisture testing must be performed and documented before installation begins. Read XL Brands Technical Bulletin titled Substrate Preparation for complete instructions before beginning installation. This document may be found at [www.xlbrands.com/resources/technical-bulletins/substrate-preparations](http://www.xlbrands.com/resources/technical-bulletins/substrate-preparations). If you have questions, contact XL Brands Technical Department at 706-508-5907 Mon-Fri, 8:00am - 5:00pm EST before you begin.

### USAGE:

Follow floor-covering manufacturer's installation instructions and proper adhesive application rate and method. All substrate preparation and testing procedures must conform to appropriate ASTM F710 guidelines, and comply with the floor-covering manufacturer's specification. NOTE: It is up to the end user to determine the coverage that is appropriate for flooring and jobsite conditions. Bond testing prior to the installation will help identify the appropriate application rate, open and working time, and any potential bonding problems to the substrate or flooring. Due to the many additives being used in or on concrete slabs it is critical that the bond test be performed. Some treatments will repel any sealer or adhesive. If usage instructions are not completely followed, **DO NOT USE THIS PRODUCT.**

Gold Stix may be used on concrete substrates, APA flooring grade plywood, terrazzo, Portland cement underlayment and existing well-bonded and clean resilient flooring. If your test results are not within the RH and pH limits, take measures to correct them before proceeding.

**INSTALLATION:** Lay carpet into adhesive that is still wet enough to ensure 100% transfer to the carpet backing, and roll with a 75-100 lb. roller when finished.

When installing over a non-porous substrate be sure to allow adhesive to become tacky before installing carpet.

**OPEN TIME:** GoldStix has an open time of between 15-25 minutes depending on ambient temperature, humidity and surface porosity. It is up to the user to determine actual open time based on conditions of the jobsite.

**TRAFFIC:** Follow the flooring manufacturer's installation guidelines; otherwise restrict foot traffic for 24 hours after installation. No heavy traffic, rolling loads, or furniture placement for 72 hours after installation. Additional time may be necessary if the installation is over a non-porous substrate. Allow at least five days following the installation before conducting wet cleaning procedures or initial maintenance.

**CLEAN UP:** To clean up while wet, use soapy water. Dry residues may require the use of a solvent remover.

### DISCLAIMER:

Users should determine the suitability of this information or product for their own particular purpose or application. XL Brands/Bostik cannot be responsible for the misuse of this product. This Technical Data Sheet and the information conveyed herein supersede all previous versions.

XL Brands, MicroSept, GoldStix and Stix are registered trademarks of Bostik, Inc.. CRI is a registered trademark of The Carpet and Rug Institute. ActionBac is a registered trademark of Propex. Cradle to Cradle Certified is a certification mark licensed by the Cradle to Cradle Products Innovation Institute.

### FLOORCOVERING

Felt Backed sheet goods  
Smooth back carpets  
Most commercial backings  
Rough back and double stick (carpet to pad)

### TROWEL RECOMMENDATION

1/16" x 1/16" x 1/16" Square notch  
3/32" x 3/32" x 3/32" V-notch  
1/8" x 1/8" x 1/16" V-notch  
1/8" x 1/8" x 1/16" U-notch

### COVERAGE

160-180 square feet per gallon  
10-15 square yards per gallon  
8-10 square yards per gallon  
5-8 square yards per gallon

1/16" x 1/16" x 1/16"

3/32" x 3/32" x 3/32"

1/8" x 1/8" x 1/16"

1/8" x 1/8" x 1/16"

198 Nexus Drive | Dalton, GA 30721 | tel: 800.367.4583 | fax: 706.272.5801